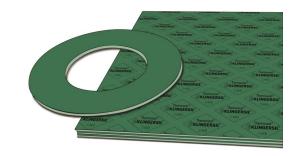


KLINGERSIL® C-4430

Outstanding stress relaxation and resistance to hot water and steam

KLINGERSIL® C-4430 is a universal gasket material, suitable for a wide range of applications. C-4430 is resistant to water and steam at higher temperatures as well as oils, gases, salt solutions, fuels, alcohols, moderate organic and inorganic acids, hydrocarbons, lubricants and refrigerants.

This material is manufactured with a combination of aramid fiber and fiberglass reinforced with a nitrile binder.



TYPICAL VALUES REFER TO 1/16" THICK MATERIAL UNLESS NOTED

Creep relaxation ASTM F38B (1/32")	20 %
Sealability ASTM F37A (1/32")	< 0.5 ml/hr
Gas Permeability DIN 3535/6	< 0.5 ml/min
Compressibility ASTM F36J	6 - 14 %
Recovery ASTM F36J	50 % minimum
KLINGER Hot Compression Test Thickness Decrease 73°F (23°C) Thickness Decrease 572°F (300°C)	12 % initial 11 % additional
Weight Increase ASTM F146 after immersion in Fuel B, 5h/73°F (23°C)	10 % maximum
Thickness Increase ASTM F146 after immersion in ASTM Oil IRM 901, 5h/300°F (149°C) ASTM Oil IRM 903, 5h/300°F (149°C) ASTM Fuel A, 5h/73°F (23°C) ASTM Fuel B, 5h/73°F (23°C)	0 - 5 % 0 - 3 % 0 - 5 % 0 - 5 %
Dielectric Strength ASTM D149-95a	16 kV/mm
Density ASTM F1315	96 lb/ft³ (1.55 g/cc³)
Leachable Chloride Content FSA Method	150 ppm
ASTM F104 Line Call Out	F712132B3E11K6M5
Color	Green/white



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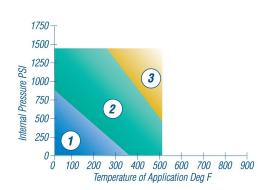
The pressure/temperature graphs shown are the most current method of determining the suitability of a gasket material in a known environment. However, chemical compatibility must also be considered.

pT diagram for thickness 1/16":

LIQUIDS

1750 1500 3 1250 Internal Pressure PSI 1000 750 500 250 1 100 200 300 400 500 600 700 800 900 Ô Temperature of Application Deg F

GASES & STEAM



In area 1 the gasket material is suitable using common installation practices subject to chemical compatibility.

In area 2 appropriate measures are necessary for installation of the gasket to ensure maximum performance. Please call or refer to KLINGERexpert for assistance.

In area 3 do not install gaskets in these applications without first referring to KLINGER expert or contacting KLINGER's technical support service.

The ability of a gasket to make and maintain a seal depends not only on the style and quality of the gasket material, but also on medium being sealed, the flange design, the amount of pressure applied to the gasket by the bolts and how the gasket is assembled onto the flanges and tightened. These factors are beyond the manufacturer's control.